

Date Opened: 23 January 2013

*Approval Information:*Approval: **Multiple** Document Control List: Multiple

Approval on AML: (Y) / N DCL meets/exceeds revision on STC: (Y) / N

Part Information:

Fabrication Drawing: 84272 Rev. 0

Matches DCL: (Y) / N

| Qty | Part Number | Description | Material | PO |
|-----|-------------|-------------|-------------------------------|-------|
| 289 | 84272-01 | Bushing | 4130 Steel, 5/16 x 0.035 tube | 11049 |

Processes☐ Painting☐ Powder Coating☐ Anodizing

PO

Tests/Inspections specified on drawings? Y / (N) Test/Inspections complete? Initial: _____

Final Inspection Initial: JK*Work Order pre-completion Inspection:*

Release tags required? Y / (N) (Release tags are not required if part can only be used as part of a further assembly)

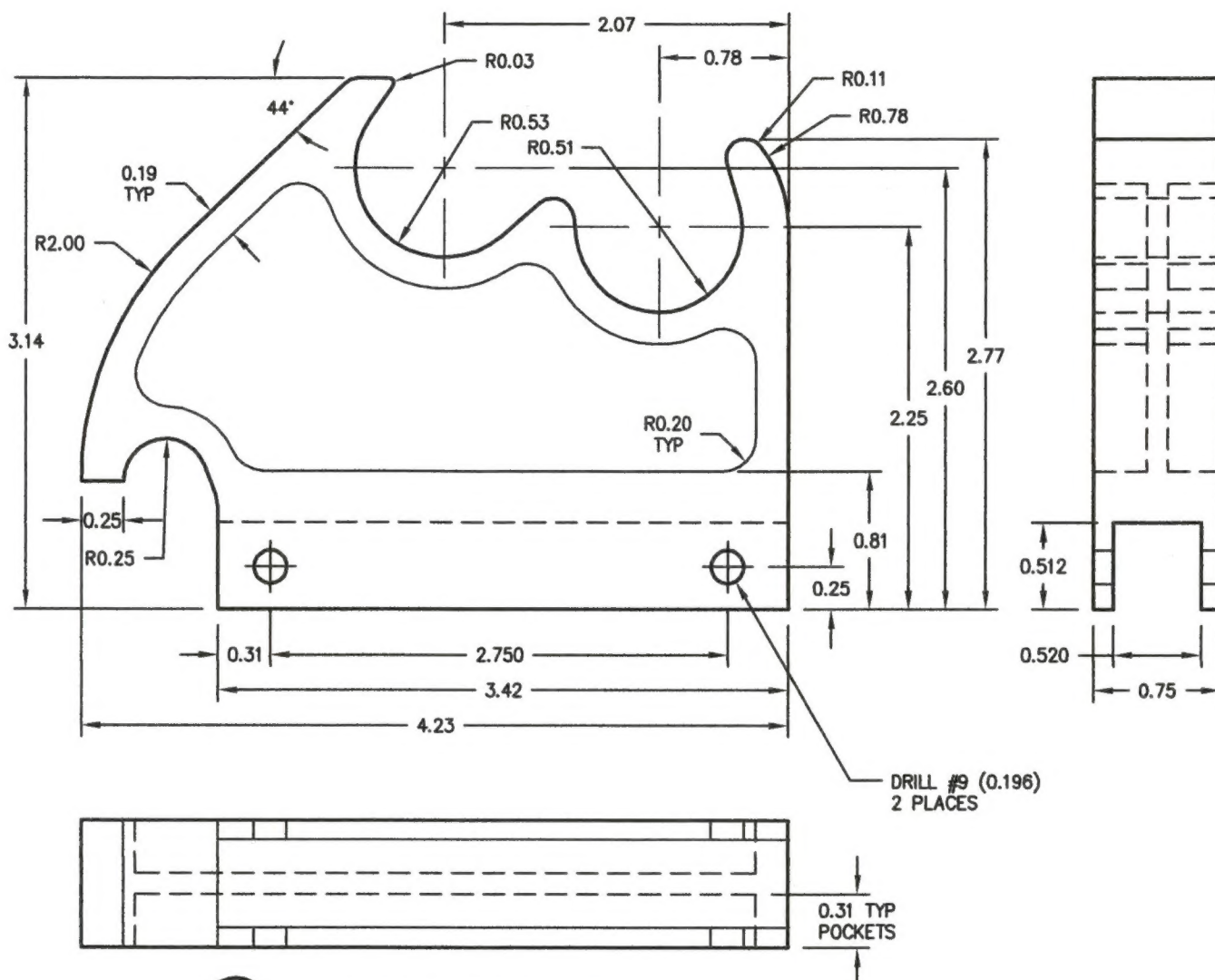
Release tags complete? Y / N Interim tracking tags complete: (Y) / N

List all non-conformities raised: _____

Inspector Signature: JKDate: 23 JAN 2013

This form is intended for batch production of component parts only.

| REV. | DESCRIPTION OF CHANGE | INITIALS | DATE |
|------|-----------------------|----------|-----------|
| 0 | INITIAL ISSUE | | |
| 1 | TITLE BLOCK UPDATED | BJC | MAR 13/14 |




01 HANDLE BRACKET

PART TO BE CNC MACHINED USING DRAWING AS A TEMPLATE

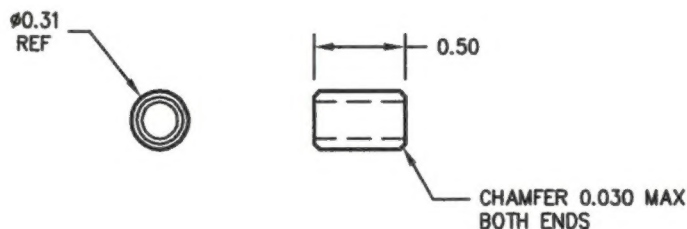
NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

| 84267-01 | 01 | HANDLE BRACKET | ACETAL PLASTIC | COMMERCIAL | 0.75 SHEET |
|----------|------|----------------|----------------|---------------|------------|
| PART NO. | ITEM | DESCRIPTION | MATERIAL | MATERIAL SPEC | STOCK SIZE |

| | | | | | |
|---|---|--|-----------------|----------|------|
| THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON. | APPROVALS | | DATE | | |
| | DRAWN: R. RATHWELL | | JUNE 18/09 | | |
| | CHECKED: E. BURGAIN | | | | |
| | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: | | | | |
| | DECIMALS X.XXX ±0.010 X.XX ±0.03 X.X ±0.1 | | ANGLES ±1/2° | | |
| NOTICE | | <div><div>AERO DESIGN LTD. 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.483.2376 www.aerodesign.ca</div></div> | | | |
| | | HELICOPTER CARGO BASKET HANDLE BRACKET | | | |
| | | SCALE 1 : 1 | DWG. SIZE | DWG. NO. | REV. |
| | | SHEET 1 OF 1 | A4 | 84267 | 1 |

| REV. | DESCRIPTION OF CHANGE | INITIALS | DATE |
|------|--|----------|-----------|
| 0 | INITIAL ISSUE | | |
| 1 | UPDATE TITLE BLOCK, ADD ALTERNATE MATERIAL | BJC | MAR 13/14 |




01 BUSHING

NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

| PART NO. | ITEM | DESCRIPTION | MATERIAL | MATERIAL SPEC | STOCK SIZE |
|----------|------|----------------------|---------------------|---------------|-------------------------|
| 84272-01 | 01 | BUSHING | 4130 STEEL, COND. N | MIL-T-6736 | 0.313 X 0.058 RND. TUBE |
| | 01 | (ALTERNATE MATERIAL) | 304 STAINLESS STEEL | ASTM A269 | 0.313 X 0.058 RND. TUBE |

| | | | | | | |
|--|--|--|------------------------------------|--------------------------|--|------------------|
| QTY THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON. | APPROVALS DRAWN: JEFF CLARKE CHECKED: E. BURGOIN | | DATE 03 NOV 2009 | |  AERO DESIGN LTD. 9888A MALASPINA ROAD POWELL RIVER, BC, CANADA, V8A 0G3 TEL: 604.483.2376 www.aerodesign.ca | |
| | UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1 | | HELICOPTER CARGO BASKET BUSHING | | | |
| | SCALE 1 : 1 | | DWG. SIZE A4 | DWG. NO. 84272 | | REV. 1 |
| | SHEET 1 OF 1 | | | | | |